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# PBS Quad-axle Mass exception Limits (QML)

## Quad-axle Mass Limit (QML)

The Heavy Vehicle (Mass, Dimension and Loading) National Regulation (MDL) allows quad-axle groups to operate at mass higher than 20.0t and up to 27.0t if a combination is PBS-approved. This mass is referred to as Quad-axle Mass Limit or (QML).

**Full mass** – 27.0t is the maximum full QML mass on a quad-axle group approved under PBS.

For a vehicle to be eligible for 27.0t on the quad-axle group, the following requirements are stated in the MDL:

- all axles in the quad-axle group are fitted with dual tyres; and
- PBS vehicle approval is in force for the vehicle that permits a mass of up to 27.0t on the quad-axle group; and
- the vehicle complies with PBS Standards and with the conditions of the PBS vehicle approval.

### QML mass tables

Below is an example of a typical mass table for a prime mover and quad-axle semitrailer:

Mass limits	Le	vel 1
GML	43.0t	N/A
QML 1	44.0t	N/A
QML 2	N/A	48.5t
QML 3	N/A	50.5t
Bridge assessment	Tier 1	Tier 2/3

Axle group	Level 1			
masses	GML	QML 1	QML 2	QML 3
Steer	6.5t	6.5t	6.5t	6.5t
Drive	16.5t	17.0t	17.0t	17.0t
Trailer	20.0t	21.0t	22.5t	27.0t

QML masses are numbered, where:

 QML 1 - a mass equivalent to tri-axle CML at 21.0t.

- QML 2 a mass equivalent to tri-axle HML at 22.5t.
- QML 3 full QML mass at 27.0t.

**Note:** It is possible that there are a higher number of QML masses. For example, QML 5 with the QML 5 mass being the full mass at 27.0t.

#### QML<sub>1</sub>

QML 1 will typically equal (but may not always be the case) to tri-axle CML, which is 20.0t at GML + 1t = 21.0t.

## **QML 1 Total Mass**

The sum of individual axle group masses on the righthand side of the mass table does not add up to the total QML1 mass shown on the left-hand side of the mass table. In this example – the total QML1 mass is 44.0t, instead of 44.5t (6.5+17+21=44.5).

Total QML1 mass is capped at 1t extra on top of GML which is consistent with the CML rules. Total CML increase is capped at:

- GML+1t if GML< 55t
- GML+2t if GML ≥ 55t

#### QML 1 Bridge assessment

Because of CML equivalency to a tri-axle group and the mass being distributed between a greater number of axles – four instead of three, a Tier 1 bridge assessment requirement is assigned to QML 1.

## QML<sub>2</sub>

QML 2 will typically equal (but may not always be the case) tri-axle HML, which is 22.5t. A Tier 2/3 bridge assessment requirement is assigned to masses above 21t on the quad-axle group.

## QML 3

QML3, or the highest QML number on the VA, will typically have (but may not always be the case) full QML mass at 27.0t. A Tier 2/3 bridge assessment requirement is assigned to full QML mass.

### **PBS Operating Conditions**

Heavy Vehicle (General) National Regulation requires certain operating conditions be stated on the PBS

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Vehicle Approval for vehicles with quad-axle groups:

- 1. The axles in the quad-axle group must relate to each other through a load-sharing suspension system.
- 2. If the quad-axle group is fitted with a retractable axle, the retractable axle must comply with ADR 43/04. The transition mass is 18t.
- 3. The quad-axle group must be fitted with either:
  - a steerable axle with no less than 12° steering articulation and an effective automatic centering mechanism;
  - or another steering mechanism proven to be effective in mitigating the impacts of road scrubbing by tyres.
- 4. A National Heavy Vehicle Accreditation Scheme (NHVAS) - Maintenance Management accreditation of the vehicle must be in force for the operator of the vehicle.
- 5. Quad-axle Mass Limits (QML) requirements for the operation with mass exceeding 20t on the quad-axle group:
  - the quad-axle group must be fitted with a road-friendly suspension system that is certified for tri-axle groups in accordance with the requirements of VSB 11; and
  - all axles in the quad-axle group must be fitted with dual tyres; and
  - a National Heavy Vehicle Accreditation Scheme (NHVAS) - Mass Management accreditation of the vehicle must be in force for the operator of the vehicle.

### **Bridge assessment condition**

In addition to the above operating conditions, the NHVR imposes a bridge assessment condition (Operating Condition 3 on the Vehicle Approval):

A Tier 2 or 3 bridge assessment is required when operating above 21.0t on the quad-axle group. Some road managers may require Tier 2 or Tier 3 bridge assessment at GML or QML masses.

Revision history			
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